

Work Order ID 87928

Monday, July 23, 2012 10:41:04 AM

87928

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Item ID: D350-567-117

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Floor Window Installation, Extra Large

Stop

NS2Start Date: 7/18/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 7/19/2012 Req'd Qty: 1.00 ***1***

Customer: CU-DAR001

Reference: RMA RA111383

Approvals: Process Plan: *MF*Date: *207-23*

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								
100		0.00							

100

QC

Quality Control

Memo

INSPECT RA 111383
D350-567-117 B 85590

KITS ARE COMPLETE

RESTOCK AS D350-567-117 UNDER NEW BATCH NUMBER

110

Identify as per dwg & Stock Location: _____ 0.00

110

Packaging

Packaging

Memo

Rev B

0.00

12

*SP
12-7-261*

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Item ID: D350-567-117

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Floor Window Installation, Extra Large

Stop

NS2

Start Date: 7/18/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/19/2012 Req'd Qty: 1.00

1

Customer: CU-DAR001

Reference: RMA RA111383

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
Description

120

QC21- Final Inspection - Work Order Release

120

QC

Quality Control

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

MLJ 12/07/25

MF
12-07-24

Picklist Print

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Work Order ID: 87928

Parent Item: D350-567-117

Parent Item Name: Floor Window Installation, Extra Large

Start Date: 7/18/2012

Required Date: 7/19/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08.09.30 new issue EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-567-117		Manufactured	No				Each	0.0000		1			

Floor Window Installation, Extra Large

1x ~~85590~~
MK
12-07
25

RA111383 D350-567-117

B85590

Received @ Dart June 21st, 2012
Inspected @ Dart July 6th, 2012

Customer: CANADIAN HELICOPTERS
Customer Contact: SYLVAIN MIRON
Shipped from: LES CEDRES QC CANADA

Instructions for RA 111383 D350-567-117 B85590 CHG002

- Kits complete
 - D350-567-031 B85591 CHG001 COMPLETE
 - D350-567-113 B85592 CHG003 COMPLETE
- Re-stock as original D350-567-117 or as individual kits
- Will need new BATCH #'s
- Must restock using new WORK ORDER

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS					
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>			
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>			
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>			
			Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>				
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector	
Doc/Data										
Equip/Tooling										
Operator										
Material										
Setup										
Other										
Process										
Supplier										
Training										
Unapproved										
FAULT CATEGORY										
Landing Gear	General									
	Bending <input type="checkbox"/>	Bend <input type="checkbox"/>	Grain <input type="checkbox"/>	Ovalized <input type="checkbox"/>	Pressure/Forced <input type="checkbox"/>					
	Centre Not Concentric to O/S <input type="checkbox"/>	BOM/Route <input type="checkbox"/>	Hardware <input type="checkbox"/>	Over/Under tolerance <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>					
	Cracks <input type="checkbox"/>	Broken/Damaged <input type="checkbox"/>	Inspection Incomplete <input type="checkbox"/>	Part Incorrect <input type="checkbox"/>	Weld <input type="checkbox"/>					
	Crushed/Crimped. <input type="checkbox"/>	Burrs <input type="checkbox"/>	Instructions Incomplete/Unclear <input type="checkbox"/>	Part Lost/Missing <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>					
	Cuffs <input type="checkbox"/>	Contamination <input type="checkbox"/>	Maintenance <input type="checkbox"/>	Part Moved <input type="checkbox"/>						
	Heat Treat <input type="checkbox"/>	Countersink <input type="checkbox"/>	Mislabeled <input type="checkbox"/>	Positioned Wrong <input type="checkbox"/>						
	Inspection Strip in Tube <input type="checkbox"/>	Cut Too Short <input type="checkbox"/>	Misread <input type="checkbox"/>	Power Loss/Surge <input type="checkbox"/>						
	Ripples in Bend <input type="checkbox"/>	Drill Holes <input type="checkbox"/>	Offset <input type="checkbox"/>							
	Torque Waves in Extrusion <input type="checkbox"/>	Drawing <input type="checkbox"/>	Out of Calibration <input type="checkbox"/>							
	Turning Sequence <input type="checkbox"/>	Finish <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>							
	Wave/Twist in Tube <input type="checkbox"/>	Folio <input type="checkbox"/>	Outside Dimensions <input type="checkbox"/>							